FULL SERVICE TANK SUPPORT

ABOVEGROUND STORAGE TANK SOLUTIONS



www.hmttank.com



ABOUT HMT

Founded in 1978, HMT is a global leader in aboveground storage tank solutions, offering the highest level of innovative services and proven results to the tank industry.

Four decades of experience allows HMT to provide its clients with customized solutions engineered to always include improved tank optimization, reduce emissions, and make tank operations safer, more efficient, productive and profitable.

HMT's spirit of superior innovation and product improvement continues to this day, and its solutions have evolved far beyond just emissions and operations. HMT's products are designed to provide significant benefits in the form of increased working capacity, reduced heel, increase life span, and reduce tank maintenance.

When you select HMT, you receive its world-class engineering, fabrication, installation, maintenance and repair services for above-ground storage tanks. With offices and plants around the world and award-winning solutions, HMT is one of the industry's preferred suppliers for global aboveground storage tank solutions.



HMT IS COMMITTED TO SAFETY

REACH — HMT's Leading Safety Program

RESPONSIBLE	Execute our activities in compliance with HSEQ practices
EMPOWERED	Power to STOP any activity if deemed unsafe or dangerous
ACCOUNTABLE	Take consequences of actions and behaviors
COMMITTED	Everybody in HMT is part of the team that drives improvement in HSEQ
HONEST	Open and honest reporting and communication on HSEQ

Safety at Home and at Work! Every day, Everywhere, Every time!

beyond ZERO HSEQ

PRODUCTS

- External and Internal seal systems
- External and Internal floating roofs
  - Aluminum floating roofs
  - Skin and pontoon floating roofs
  - Advanced composite floating roofs
  - Steel floating roofs
- Aluminum domes
- Drain and floating suction/skimmer systems
- Emissions reduction devices

SERVICES

- Floating roof and seals repair/replacement
- Tank repair and maintenance
- Engineering/project management
- New tanks construction
- Inspection & calibration
- Verticality & roundness studies
- Coatings and linings











TURN-KEY SOLUTIONS

- Complete tank turnaround solutions
- Turn-key project management
- In-house engineering
- Comprehensive tank services

DEAD STOCK / HEEL REDUCTION

For product owners, one of the most important issues today is the reduction of non-productive inventory in the tank. This inventory, often called “heel” or “dead stock” represents significant dollar values in frozen working capital. Every inch recovered is cash back in the product owner’s pocket.

HMT is an industry leader and innovator in this area, providing a full range of solutions from floating roof modifications, suspension systems that allow lower IFR travel, and tank bottom designs that recover significant amounts of tank heel.

SOLUTIONS

- Existing and new asset evaluation and recommendations
- Suspended floating roof options
- IFR travel constraint evaluations and suggested modifications for low-heel bottom options
- Working capital analysis tools

ASSET LONGEVITY / OPTIMIZATION

One of the most expensive aspects of tank ownership is the cost of taking tanks out of service… cleaning, degassing, inspection, maintenance, and lost revenue potential. More and more owners are choosing to equip their tanks with more robust, durable, and chemically compatible floating roofs and seals with the goal of getting more than 20 years’ operation out of the tank. HMT products have long been known as the highest quality in the industry, and they have multiple solutions in their tank-product portfolio to help you achieve longer service intervals.

SOLUTIONS

- Best available technologies for seals, IFRs, drains, domes
- IFRs with load testing of over 1,500 lbs for durability
- IFR rim and connection designs to handle repetitive stresses of operation and landing for years
- Design for durability and structural integrity
- Design for chemical compatibility and material longevity
- Range of options for every application and desired useful life targets
- Customized design for every application (good fit equals safe, smooth, long-lasting operation







WORKING CAPACITY OPTIMIZATION

HMT has the expertise and a wide range of innovative product solutions to help its clients optimize working capacity. HMT's low-profile floating roofs and seal systems can achieve significant capacity gains without compromising on durability. HMT can also assist in the early stages of tank design and equipment selection — the most critical stages in the design process when it comes to working capacity and heel reduction.

SOLUTIONS

- Existing and new asset evaluation and recommendations
- Low-profile floating roof options
- Suspended floating roof options
- Low-profile secondary seal options
- IFR travel constraint evaluations and suggested modifications

TANK EMISSIONS REDUCTION

HMT offers a comprehensive portfolio of products and strategies to reduce aboveground storage tank emissions. From high-impact products such as welded full-contact roofs and geodesic domes, leg socks and gauge pole sleeves, HMT can provide you with not only the products but also the expertise and strategic guidance to optimize your tank performance relative to emissions and regulatory compliance.

SOLUTIONS

- Existing and new asset evaluation and recommendations
- Best available control technology in IFRs (aluminum, honeycomb, welded, suspended)
- Clear-span aluminum domes to retrofit IFRs
- Clear-span aluminum domes for new tanks to eliminate column penetrations

ENGINEERED SAFETY SOLUTIONS

HMT's people-based safety program is at the center of its work in the field and in our shops. And at HMT, safety does not stop there. HMT's product engineers are focused on designing products that are inherently safer to install, operate and maintain. Learn how our solutions not only deliver industry- leading performance in terms of emissions, working capacity and heel reduction, but also outrun the competition in the area HMT calls engineered safety.

SOLUTIONS

- Suspension systems that allow floating roof adjustment without confined space entry
- Suspension systems that allow pinning at ergonomic heights and remove legs
- Installation systems that allow assembly at safe heights
- System options that require standard tooling and no hot work
- Best available seal systems, maintaining tight seals to minimize incidence of volatile mixtures of oxygen and hydrocarbons
- Lightning protection system options
- Highest-load-tested IFRs available for durability and confident walkability during maintenance
- Progressive die tooling for ergonomic components



HMT LLC - CORPORATE HEADQUARTERS

19241 David Memorial Dr., Suite 150
The Woodlands, TX 77385, USA
Ph: +1.281.681.7000 - Fax: +1.281.419.7689

NORTH AMERICA LOCATIONS

HMT - SALES AND MANUFACTURING

Baytown, TX
HMT LLC
1301 Transport Dr.
Baytown, TX 77523, USA
Ph: +1.281.839.1660

Beaumont, TX
HMT LLC
4687 Parker Drive, Suite A
Beaumont, TX 77705, USA
Ph: +1.409.866.0552

Blackwell, OK
HMT LLC
1545 West Doolin Ave.
Blackwell, OK 74631, USA
Ph: +1.580.363.8800

Spruce Grove, AB
HMT LLC
PO Box 4341 Station Main
Spruce Grove, AB, T7X 3B5,
Canada
Ph: +1.780.218.6030

Geismar, LA
HMT LLC
35216 Carson Drive
Geismar, LA 70734, USA
Ph: +1.225.677.9990

Hawthorne, NJ
HMT LLC
111 Ethel Ave.
Hawthorn, NJ 07506, USA
Ph: +1.973.256.1753

Sante Fe Springs, CA
HMT Tank Service LLC
8707 Sorensen Avenue
Sante Fe Springs, CA 90670,
USA
Ph: +1.310.603.1973

Sulphur, LA
HMT LLC
2961 E. Napoleon St. Ste. 1,
Sulphur, LA 70663, USA
Ph: +1.337.476.2321

Tomball, TX
HMT LLC
23832 Tomball Parkway,
Tomball, TX 77375
Ph: +1. 281.401.7300

Tulsa, OK
HMT LLC *(Regional &
Inspection)*
10701 E. Ute St.
Tulsa, OK 74116, USA
Ph: +1.918.831.2030

HMT - INSPECTIONS

Benicia, CA
250 W. Channels Rd., Suite H
Benicia, CA 94510, USA
Ph: +1.707.747.0444

Chicago, IL
Mobilization Point
Region Operations Office:
Baton Rouge, LA
Ph: +1.225.756.3194

Pasadena, TX
611 East Sam Houston Pkwy. S
Suite 800,
Pasadena, TX 77503
Ph: +1.713.676.6150

INTERNATIONAL LOCATIONS

HMT - SALES AND MANUFACTURING

Australia
8/218 Wisemans Ferry Road
Somersby NSW 2250
Australia
Ph: +61.2.8437.2100

Bahrain
HMT Rubbaglas Co. W.L.L.
Villa 896, Road 3316, Block 333, Manama Town,
Mahooz, Bahrain
Ph: +973.178.25551

Italy
HMT Italy
Via Pompeo Cisternazza 10L
95030 Mascalucia (CT), Italy
Ph: +39.095.7279971

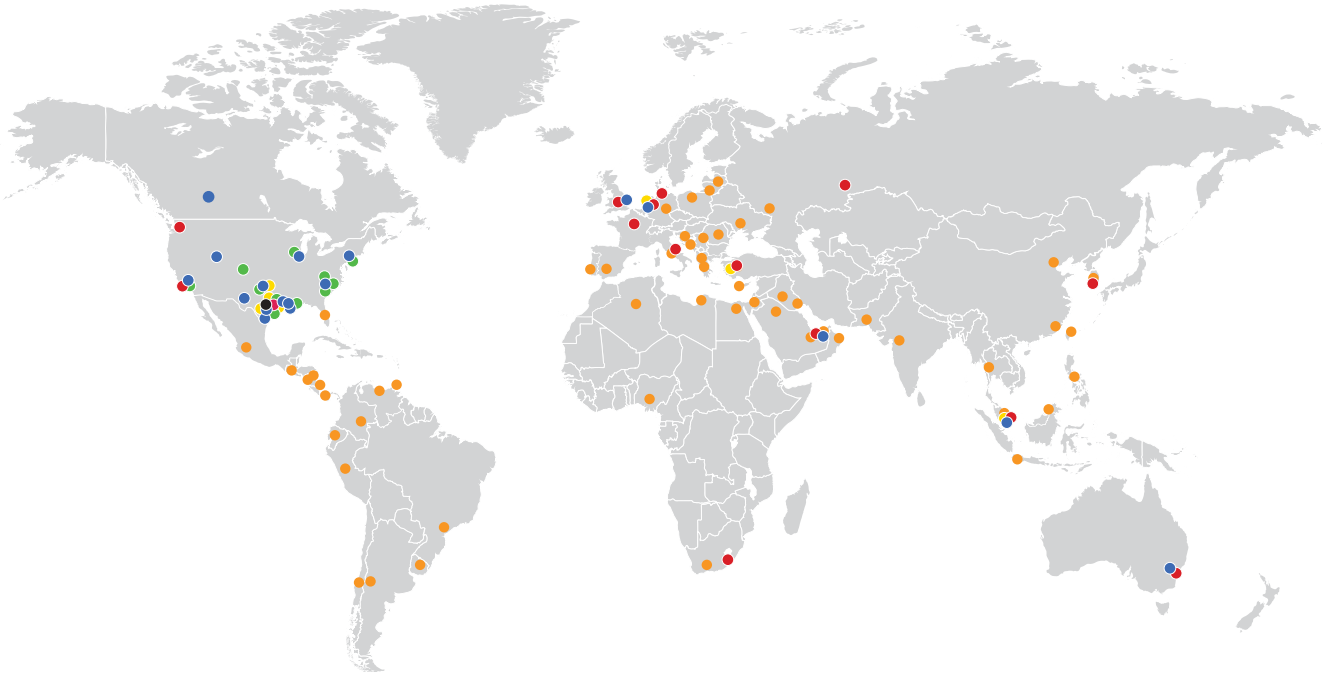
The Netherlands
HMT Tank Systems BV
Scheepmakersstraat 5
NL-3334 KG Zwijndrecht
P.O. Box 95, NL-3330 AB
Zwijndrecht
Ph: +31.78.699.0194

Singapore
HMT Pte. Ltd.
23 Tuas Ave. 6
Singapore 639310
Ph: +65.6481.3150

Turkey
HMT Kazan Depolama Sistemleri Otomasyon
Sanayi Ve Ticaret Ltd. Sirketi, Aegean Free Zone
Gunduz Str. D-10 E/F/G
Gaziemir - Izmir,
35410, Turkey
Ph: +90.232.251.5705

United Kingdom, Kent
HMT Rubbaglas Ltd.
Unit 2 Threshers Barn
Canada Farm Road, Pinden End Farm
Longfield, Kent
DA2 8EA, UK
Ph: +44.20.8.464.7888

- Corporate office
- Regional offices
- Sales offices
- Manufacturing plants
- Inspection offices *(US Only)*
- Agents



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