



TANK REPAIR AND MAINTENANCE



HMT offers outstanding technical expertise, service and proprietary products and services, guided by EPA standards and better designed than any other on the market. As a full-service company, HMT is able to move quickly and cost effectively on customer repair and maintenance needs.

HMT provides routine maintenance service as well as special repairs and replacements required due to corrosion, deterioration, or damage from wind, fire or sinking of floating roofs. HMT has the technical expertise to evaluate the specific conditions and determine the most appropriate corrective action to be taken.

All repair and maintenance work is performed in strict compliance with applicable safety requirements.

REPAIR AND MAINTENANCE SERVICES INCLUDE:

- Bottom replacements
- Shell repairs
- Fixed and floating roof repairs and replacements
- Tank re-leveling
- Fittings and appurtenances
- Secondary containment tank bottoms and systems
- Floating roof drain systems
- · Cone roof & structure repair and replace- ments
- Sunken or collapsed floating roof repairs
- · Stairways, handrails, and platforms
- Out-of round or buckled tank shell repairs

- Floating roof tank conversions
- Fire-fighting foam systems
- Internal and external floating roof installations and repairs
- · Shell nozzles, manways and appurte- nances
- Rolling ladders and stair treads
- Tank relocation
- Tank jacking and leveling
- Tank foundations
- Cathodic protection and leak detection
- Special design and engineering work
- · Specialty fabrication and construction project work

ABOUT HMT

HMT is the global leader in aboveground storage tank solutions. HMT provides advanced solutions to reduce emissions, optimize tank capacity, reduce stranded inventory and engineer a tank system that exceeds safety standards and extends maintenance intervals.

HMT's full suite of tank products includes: Internal/External Seal Systems - Internal/External Floating Roofs - Drain and Floating Suction Systems - Aluminum Domes - Emissions Reduction Devices.

HMT's quality services include: Tank Repair & Maintenance - Floating Roof & Seal Repair/Replacement - Installation Services - Fabrication Services - Project Management/Turnkey - Inspection, Calibration, Verticality & Roundness Studies -New Tank Construction - Engineering Services.



