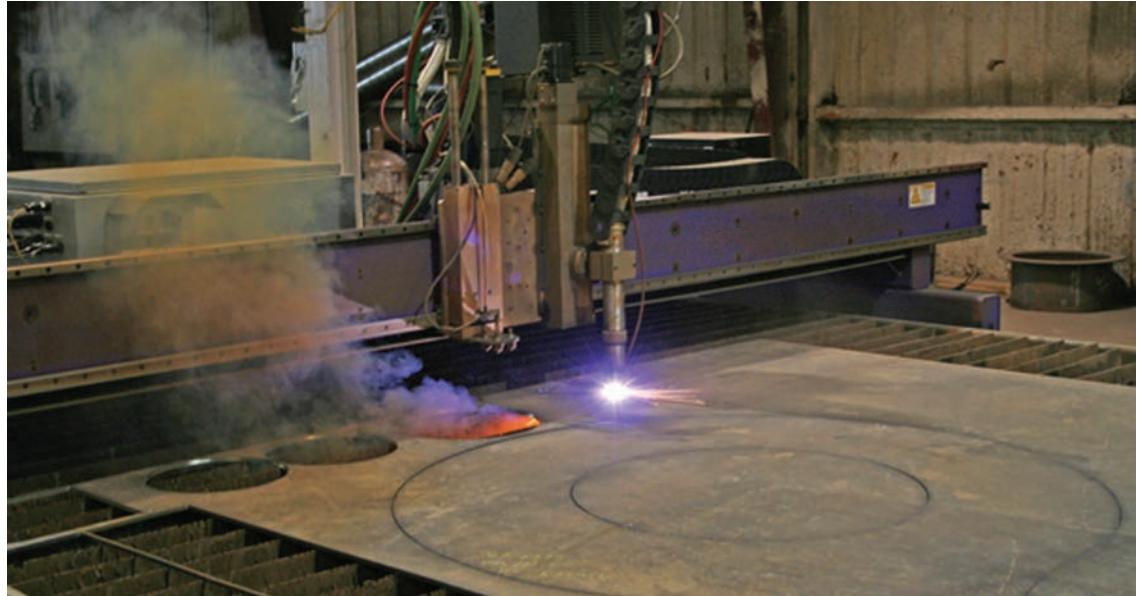




Protecting your world, one tank at a time®

FABRICATION



HMT Fabrication Services are available for all aboveground storage tank appurtenances. HMT offers complete flexibility in order to conform to customer's specifications, standards or custom procedures.

HMT welders are qualified to ASME IX standards and inspection and examination personnel are qualified to ASME V standards.

HMT's Fabrication Services Group utilizes these primary welding types:

- Shield metal arc
- Flux cored arc
- Gas tungsten arc
- Gas metal arc

Complementing the full range of welding capabilities is a complete range of non-destructive examination (NDE) capabilities. Weld examinations can include

visual, liquid penetrate, vacuum box, magnetic particle and radiographic to provide high quality appurtenances without concern of possible rework.

HMT uses state-of-the-art equipment like automated welding machines capable of performing multiple weld processes and complex jobs such as intermittent stitch welds on fillet joints as well as computer numerical controlled burning tables. In addition to state-of-the-art equipment, HMT employs fully trained and qualified hand welders.

At HMT, quality, safety and completion times are always top of mind. Let HMT put more than three decades of excellence in the fabrication of appurtenances to work for you today.



www.hmttank.com

HMT FABRICATED APPURTENANCES

- Handrails - pipe and angle
- Platforms
- Staircases - spiral and radial
- Vertical cage ladders
- Thickened inserts (conform API 650)
- Rafters
- Quick draw bottom sumps and roof sumps
- Carbon steel floating roofs and pontoon sections
- Rolling ladders
- Retrofit stair treads for rolling ladders
- Firefighting foam chambers & suppression systems
- Bleeder vents
- Gauge pole and gauge pole ladders
- Negotiator seals for gauge poles and columns
- Diffusers
- Leg sleeves
- Sample funnels
- Float wells
- Wind girders
- Floating suction lines
- Fabrication of underground pipe spoils
- Suction troughs
- Weirs
- Gauge hatches
- Emergency drains
- Nozzles
- Goose neck vents
- Overfill vents
- Vent hoods
- Shafts and flanges
- Pipe caps and dished heads
- Galvanized stairs and platforms
- Application of protective coatings
- Prefabricated EFR pontoons
- Shop-built tanks



Fabrication Offices: Houston, TX & Blackwell, OK

ABOUT HMT

HMT is the global leader in aboveground storage tank solutions. HMT provides advanced solutions to reduce emissions, optimize tank capacity, reduce stranded inventory and engineer a tank system that exceeds safety standards and extends maintenance intervals.

HMT's full suite of tank products includes: Internal/External Seal Systems - Internal/External Floating Roofs - Drain and Floating Suction Systems - Aluminum Domes - Emissions Reduction Devices.

HMT's quality services include: Tank Repair & Maintenance - Floating Roof & Seal Repair/Replacement - Installation Services - Fabrication Services - Project Management/Turnkey - Inspection, Calibration, Verticality & Roundness Studies - New Tank Construction - Painting, Coating & Lining - Engineering Services.

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