



Protecting your world, one tank at a time®

SPCC COMPLIANCE INSPECTION



NEW SPCC REQUIREMENTS

On November 10, 2011 EPA SPCC Part II compliance requirements for aboveground storage tank inspection became effective and now cover many tanks not previously required to have certified inspections performed.

HMT EXPERIENCE AND EXPERTISE

HMT has been a leading innovator and service provider in the aboveground storage tank industry since 1978 and inspects more than 3,000 tanks a year. HMT has offices from coast to coast to efficiently provide inspection services. With the newly implemented SPCC regulations, we can assist you in planning and performing the inspections required by SPCC. We have extensive experience in executing SPCC-specific inspection programs in a manner that will save you time and money.

SCOPE DEVELOPMENT

There are many different types of tanks which fall under the new regulations. Determining a scope of work for inspection that meets "Industry Standards" is where we excel. We have already inspected thousands of SPCC tanks and have scopes of work in place for many different tank styles and configurations. Our inspection sales team is equipped to assist you in a plan to implement your SPCC inspection program.

LOCATIONS

Houston, TX; Beaumont, TX; Corpus Christi, TX; Baton Rouge, LA; Warren, OH; Philadelphia, PA; Anaheim, CA; Benicia, CA (Bay Area); Greensboro, NC, Savannah, GA; Tulsa, OK; St. Croix (U.S. Virgin Islands)



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CERTIFIED INSPECTOR QUALIFICATIONS

Inspections performed for SPCC compliance shall be performed by:

- American Petroleum Institute (API) Standard 653 Certified Inspector with Steel Tank Institute (STI) SP001 Adjunct Certification

OR

- Steel Tank Institute (STI) SP001 AST Tank System Inspector

Table 5.4 Examples of Tank Configuration and AST Category Classifications

- Category 1 – Low Risk
- Category 2 – Medium Risk
- Category 3 - Elevated Risk

Tank Classification Criteria

- Continuous Release Detection Method (CRDM)
- Release Prevention Barrier (RPB)
- Spill Control
- Single Wall Tank in contact with ground
- Elevated Tanks not in contact with ground
- Double Bottom or Double Wall
- Overfill protection

Inspection Requirements can be found in Table 5.5

- "Table of Inspection Schedules" in STI Steel Tank Institute's "Standard for the Inspection of Aboveground Storage Tanks", SP001 (latest edition)



ABOUT HMT

HMT is the global leader in aboveground storage tank solutions. HMT provides advanced solutions to reduce emissions, optimize tank capacity, reduce stranded inventory and engineer a tank system that exceeds safety standards and extends maintenance intervals.

HMT's full suite of tank products includes: Internal/External Seal Systems - Internal/External Floating Roofs - Drain and Floating Suction Systems - Aluminum Domes - Emissions Reduction Devices.

HMT's quality services include: Tank Repair & Maintenance - Floating Roof & Seal Repair/Replacement - Installation Services - Fabrication Services - Project Management/Turnkey - Inspection, Calibration, Verticality & Roundness Studies - New Tank Construction - Painting, Coating & Lining - Engineering Services.

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