Welder

Summary: Leading pay available for single hand welders. Excellent attention to detail is mandatory. In addition to welding, the successful candidate must be able to perform or assist in tasks related to welding such as fit-up, preparation, repair, inspection, and post weld preparation. A Welder will also be asked to assist with general site work such as loading and unloading equipment and materials, site clean-up and preparation, mobilization and demobilization to and from the jobsite, scaffolding erection, general tank construction tasks and other duties as assigned.

Minimum Requirements: Must be able to pass 2, 3, 4G plate test. Must be able to read prints and written instructions as well as follow verbal directions as required to perform duties and responsibilities as listed below. Heavy lifting will often be required to perform tasks. Must be able to kneel, squat, and climb. A qualified applicant must be able to perform required duties for extended periods of time inside confined spaces, often with breathing equipment required. Also, the Welder must be able to tolerate extreme weather conditions for extended periods of time.

Key Responsibilities / Essential Functions
- Follow welding procedure specifications when welding
- Efficiently produce quality welds
- Perform or assist with fit-up and preparation of welds
- Perform or assist with post weld cleanup, inspection, and repair
- Communicate regularly with the Field Foreman with regard to issues and concerns on the job site
- Comply with all HMT safety policies and programs

Classification of Welders is as follows:
Class A -
- Has passed a 6G weld test utilizing an SMAW process.
- Can utilize large weld rods (3/16” minimum) in all positions and in an effective and efficient manner.
- Has been recommended in writing by an HMT Superintendent.
- Maintains a 90 – 100% pass rate on all welds requiring radiographic examination.
- Ability to fit all types of standard appurtenances.
- Ability to utilize automatic cutting torch for such tasks as cutting the slot in the shell to receive a secondary bottom.
- Effectively utilize an arc gouge and hand torch.
- Has maintained a reliable attendance record.

Class B -
- Has passed an “All Position” weld test utilizing an SMAW process.
- Can utilize large weld rods (3/16” minimum) in all positions and in an effective and efficient manner.
- Has experience in AST industry.
- Maintains a 90 – 100% pass rate on all welds requiring radiographic examination.
- Ability to fit all types of standard appurtenances.
- Ability to utilize automatic cutting torch for such tasks as cutting the slot in the shell to receive a secondary bottom.
- Effectively utilize an arc gouge and hand torch.
- Must be committed to completing the HMT Mentoring Program in a timely fashion.

Class C -
- Has passed an “All Position” weld test utilizing an SMAW process.
– Can utilize large weld rods (3/16” minimum) in all positions and in an effective and efficient manner.
– Effectively utilize an arc gouge and hand torch.
– No prior tank experience.
– Must be committed to completing the HMT Mentoring Program in a timely fashion.

Class Automatic -
– Has passed at least two position weld test utilizing an SMAW process.
– Possess knowledge of automatic welding equipment. This would include the ability to run and repair this type of equipment.

Additional Requirements
– Legally authorized to work in the United States
– Applicants must be able to pass 2, 3, 4G plate tests
– Must pass background and drug and alcohol screen. Please be aware that HMT has a comprehensive drug policy, which includes random testing
– Must have a valid driver’s license
– Documentation of work experience
– Ability to read and write in English required
– Willingness to travel
– Willingness to perform/comply with the following:
  – To work at least an 8-hour rotating shift and up to a 12-hour rotating shift, which includes some weekends and holidays
  – To work overtime
  – To work in enclosed spaces, such as tanks and silos
  – To work near large, hot, high-speed machines
  – To climb up to 250 feet in height
  – To lift a minimum of 50 pounds
  – To work around chemicals, including acids and bases
  – To wear fire retardant clothing and personal protective equipment (such as steel-toe shoes, ear and eye protection)
  – To maintain your face daily so that a respirator/face mask can seal properly (some examples include being free of facial hair and/or clean shaven)
  – To perform firefighting duties
  – To work outside in harsh weather conditions
  – To work with petroleum products that are under high pressure and heat
  – To read technical procedures and materials in English

Compensation: An HMT Welder will receive a competitive compensation. Rate pay will be established upon successful completion of weld test.

Disclaimer: The above statements are intended to describe the general nature and level of work being performed by employees assigned to this classification. They are not intended to be construed as an exhaustive list of all responsibilities, duties and/or skills required of all personnel so classified.

Locations
Welder positions are available for the west Texas area.
About HMT:

HMT was founded in 1978 with the objective of providing better technology to the aboveground storage tank market. HMT’s founders created products which not only solved the emissions problems of the day but also eliminated the operational issues created by the existing floating roof and seal technologies.

HMT is the global leader in aboveground storage tank solutions. HMT brings a distinct level of innovation and service to the tank industry through a unique approach of partnering with customers to optimize tank operations. Learn more about our industry and company by visiting our website at www.hmttank.com.