



Repairs and Maintenance



HMT provides service work not only on routine maintenance projects, but the special repairs and replacements required due to corrosion, deterioration, or damage due to wind, fire or sinking of floating roofs. HMT has the technical expertise to evaluate the specific conditions and determine the most appropriate corrective action to be taken.

HMT provides tank repair and maintenance services, including bottom replacements, shell repairs, fixed and floating roof repairs and replacements, tank re-leveling, fittings and appurtenances, special design and engineering work, as well as specialty fabrication and construction project work.

HMT differentiates itself from local and global competitors by offering outstanding technical expertise, service and proprietary products and services which exceed EPA standards and are better designed than any other on the market. All work is performed in strict compliance with applicable safety requirements.

As a full service company, HMT is able to move quickly and cost effectively on to your repair and maintenance needs.

Contact your local HMT representative to discuss the full suite of products and services that will satisfy all your AST needs.

Other HMT Services Include:

- **Tank Inspection**

HMT offers the latest in NDE equipment for Aboveground Storage Tank inspections, spheres, and piping with fully qualified ASNT, API 653, 570 & 510 certified inspectors. Our engineering services include evaluations per API 653, API 570 & API 510.

- **New Tanks**

HMT New Tank Construction Services include the construction of field erected storage tanks to various design standards and specifications, such as API, AWWA and specialty design. In addition to the actual tank construction, this group provides full design and engineering, civil and mechanical, painting, and other related tank services.

- **Engineering**

Innovative designs, forward looking designs, tank usability, attention to your bottom line are some of many benefits HMT brings to the table.

- **Fabrication**

HMT is your one-stop resource for all your Aboveground Storage Tank fabricating needs.

- **Turnkey**

HMT provides Turnkey Tank Maintenance Services to include any or all of the various Tank Maintenance services provided by HMT, including maintenance planning, cleaning, inspection, repair, product installation, civil and mechanical work, testing, painting and coating, and commissioning. HMT assists tank owners in their Maintenance Management

programs, providing a "customized" service designed to meet specific facility needs and requirements.

- **Government**

HMT's Government Services group has been organized to effectively manage the provision of all the company's current products and services to federal, state and local agencies while maintaining the proper documentation often associated with governmental agency contracts.

- **Painting, Coating & Lining**

HMT's Painting, Coating and Lining Services include a wide variety of internal and external industrial applications for tanks, vessels, piping and other metal and non-metal structures. This group is experienced in determining the most appropriate coating system for the proposed service environment, including standard and non-standard surface preparation, application methods and techniques and multi-coat systems.

- **Calibration**

HMT Calibration Services include tank calibration, or "strapping" measurement. The service provided also includes the measurement of barges, ships and any liquid bulk container. These measurements provide the necessary dimensions for the calculation of capacity tables. These measurements and the measurements procedures comply with all applicable API Standards for Tank Calibration.



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